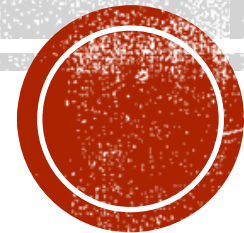




Federal State Educational Institution of Higher Education  
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University)

**COMPARATIVE ANALYSIS OF THE FATIGUE  
CHARACTERISTICS OF REPAIRED COMPOUNDS  
OF THE “T” AND “K” TYPES OF FIXED OFFSHORE  
PLATFORMS**



**The chief of the Department APS**

**PhD, Starokon Ivan**

# The offshore oil and gas construction



The black sea



The black sea

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## ***Types of welded joints of marine stationary platforms***



**Figure 1. Type "T" compound.**



**Figure 2. Type "K" compound.**

# *Experimental models of welded joints of offshore stationary platforms*

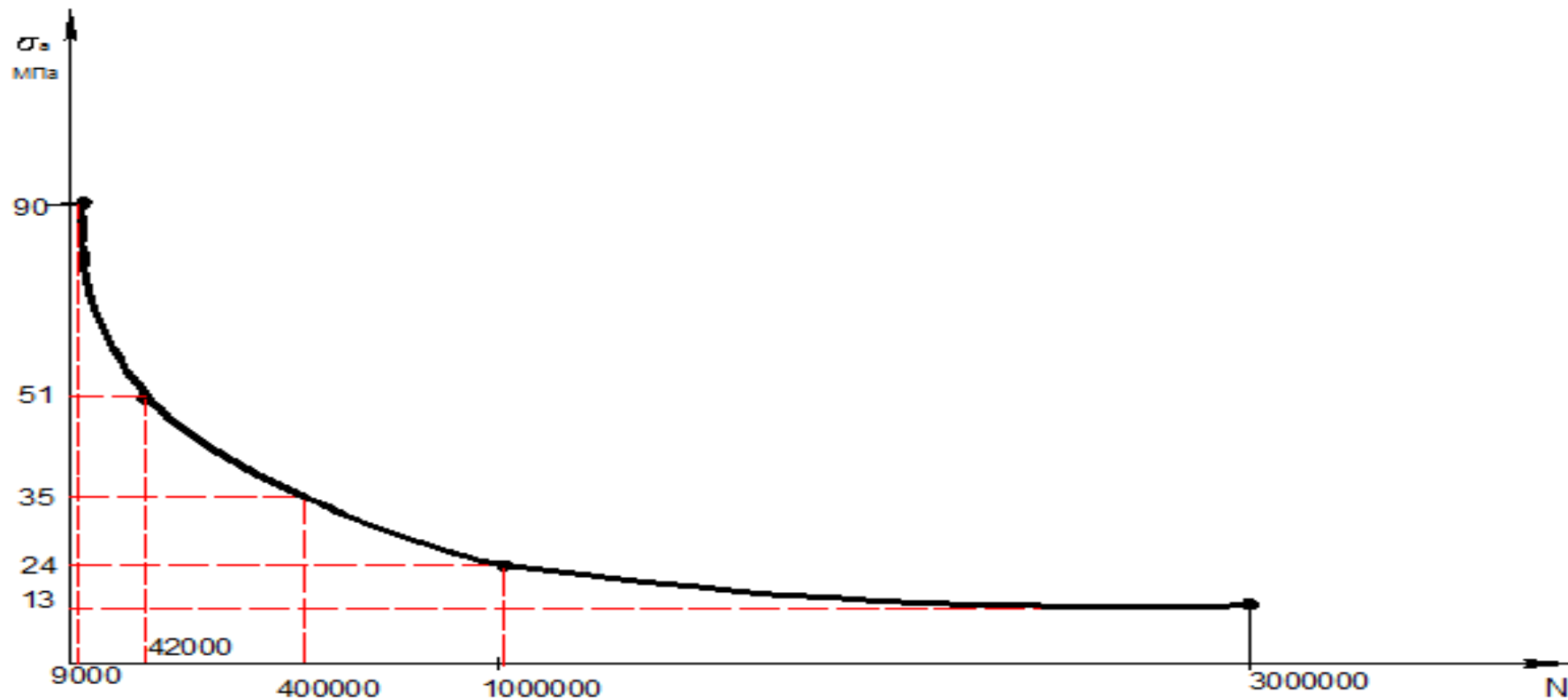


**Figure 5. The repaired "T" -type compound.**



**Figure 6. The repaired "K" -type compound.**

Results obtained during experiments with the repaired "T" joint:  $\sigma$  - the amplitude of the alternating stresses acting in the welded joint; N-number of cycles.:



Results obtained during experiments with the repaired “K” joint:  $\sigma$  - the amplitude of the alternating stresses acting in the welded joint; N-number of cycles.:

